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(71) Applicant: MATSUSHITA ELECTRIC INDUSTRIAL
CO., LTD.
Osaka 571-8501 (JP)

(72) Inventors:
• IWAI, Seiji
c/o Matsushita El. Ind. Co., Ltd
Chuo-ku, Osaka-shi, Osaka 540-6319 (JP)
• OHARA, Takayasu
c/o Matsushita El. Ind. Co., Ltd
Chuo-ku, Osaka-shi, Osaka 540-6319 (JP)

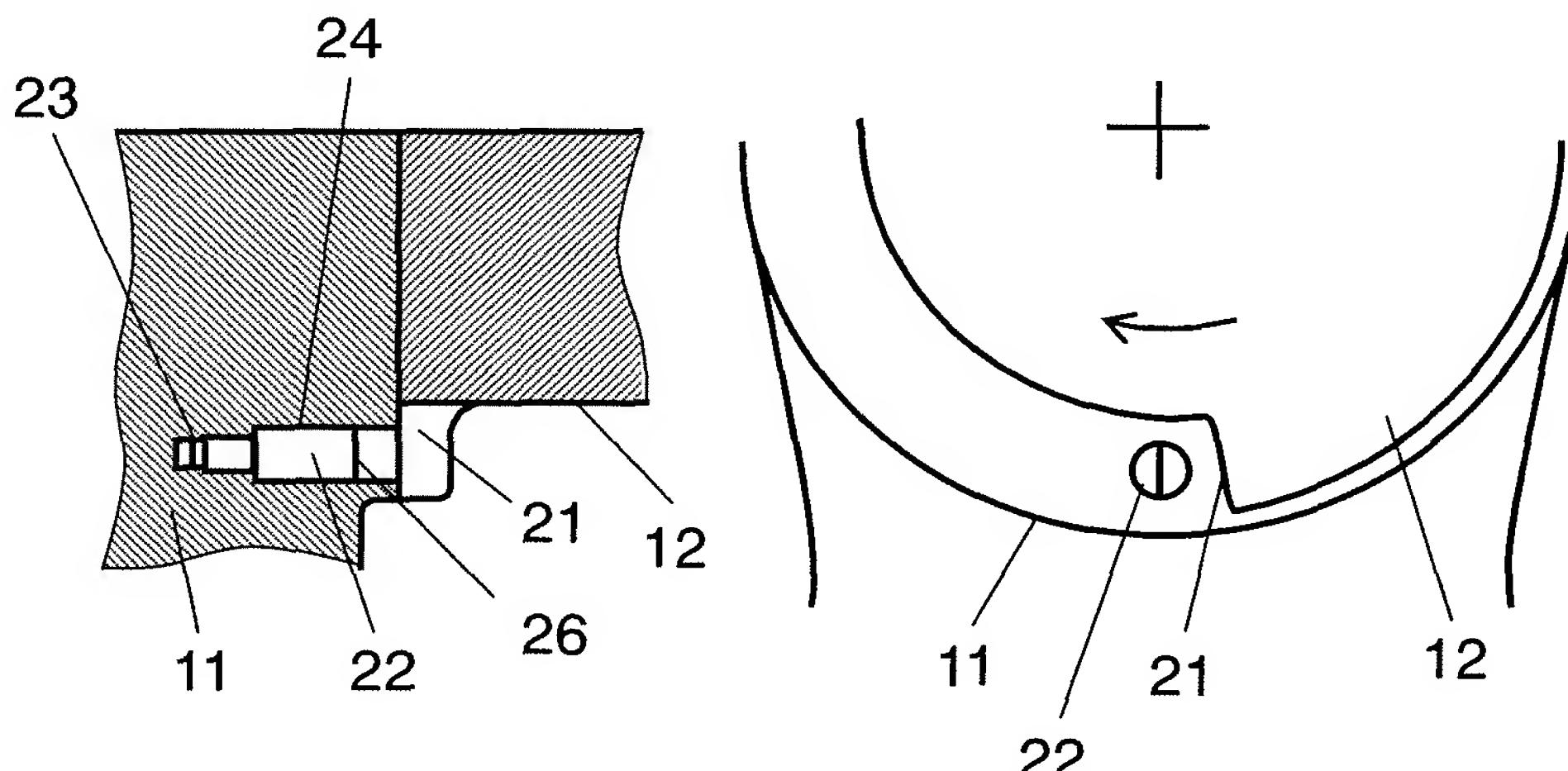
(74) Representative: Grünecker, Kinkeldey,
Stockmair & Schwanhäusser
Anwaltssozietät
Maximilianstrasse 58
80538 München (DE)

(54) **INDUSTRIAL ROBOT**

(57) A joint of an industrial robot that includes attaching part (23) having positioning member (22) embedded in one or both of two relatively rotating members, and guide (24) through which positioning member (22) projectably slides. Meanwhile, the side of the positioning

member is provided thereon with a reservoir groove for a lubricant and a projection position marker for indicating a given projection length. This makeup provides an inexpensive, highly accurate, and extremely trouble-saving origin adjusting device.

FIG. 1



Description**TECHNICAL FIELD**

[0001] The present invention relates to a robot having a joint, and more particularly, to an industrial robot performing origin adjustment.

BACKGROUND ART

[0002] As an example for origin adjustment in a conventional industrial robot, Japanese Patent Unexamined Publication No. H02-180580 (document 1) discloses the following device. Fig. 8 illustrates a conventional origin adjusting device.

[0003] The conventional origin adjusting device shown in Fig. 8 has first member 81 and second member 82 arranged facing each other. The circumferential surface of first member 81 is provided with step 83 at a position corresponding to an origin, and second member 82 detachably fixes an origin adjusting device at a position corresponding to an origin. This origin adjusting device is composed of switch holder 85, fixed to second member 82 at a position corresponding to an origin; switching means 84 for transmitting an origin signal, held by switch holder 85; and sliding stick 87. One end of sliding stick 87 is able to engage an on-off movable element of switching means 84, and the other end is able to project toward the inside of step 83 formed at an origin-corresponding position of first member 81, guided by direct-acting bearing 86 fixed to switch holder 85.

[0004] Meanwhile, as another example for a conventional industrial robot performing origin adjustment, Japanese Patent Unexamined Publication No. 2002-239967 (document 2) illustrates an origin adjusting device as shown in Fig. 9.

[0005] The origin adjusting device shown in Fig. 9 is provided with first member 91 and second member 92 facing each other and being relatively rotatable. First member 91 is provided with attaching part 95 for detachably attaching positioning member 94. Second member 92 is provided with contacting surface 93 contacting positioning member 94. Positioning member 94 is threaded, pin-shaped, and attaching part 95 is a screw hole screwable together with positioning member 94.

[0006] However, in the makeup shown in document 1, the origin adjusting device, being detachable, requires the trouble to be prepared when origin adjustment is needed. Further, dust prevention measures need to be taken for the attaching part of the origin adjusting device because the robot body can gradually become dirty in a field. Additionally, the complicated makeup causes the origin adjusting device and the joint member of the robot to be expensive.

[0007] Installing an origin adjusting device requires a relatively large space, thus making downsizing of the robot joint difficult. Particularly at the end-effector attaching part of the robot and the wrist shaft, which is located near

the attaching part, the leading end of the wrist shaft is prevented from accessing a workpiece, which is extremely disadvantageous makeup.

[0008] Meanwhile, in the makeup of document 2, although the origin adjusting device is inexpensive, the positioning member is screwed in a screw hole, and thus the fixing accuracy of the positioning member results in being dependent on the coaxialities of the thread-processed part and pin-processed part, which will bring poor positioning accuracy.

[0009] Even if some objects are produced on the basis of an identical design drawing, strictly speaking, they individually differ in dimensions due to unevenness in production and/or processing. An object with an identical shape but slightly different dimensions is referred to as "a different object belonging to a same kind." Using such an object causes deterioration in positioning accuracy, disabling stable accuracy in origin adjustment to be secured.

SUMMARY OF THE INVENTION

[0010] In order to solve the above-mentioned problems, an industrial robot according to the present invention has a first member and a second member, rotating relatively to a joint; at least the first member is provided with a hole; the hole contains a positioning member; the positioning member is slidable in the hole and projectable from the hole; and the bottom of the hole is provided with an attaching part for fixing the positioning member. The positioning member could be provided with at least one of a reservoir groove for a lubricant and a marker indicating a projection length on the side.

[0011] This makeup will implement origin adjustment inexpensive, highly accurate, extremely trouble-saving, and stable over a long duration. Further, in spite of the fact that the positioning member is incorporated in the relatively rotating member in the present invention, a signal generating device such as a switch is not required.

[0012] As mentioned above, the present invention can implement inexpensive, highly accurate, extremely trouble-saving origin adjustment.

BRIEF DESCRIPTION OF THE DRAWINGS**[0013]**

Fig. 1 is an explanatory diagram illustrating the portion of the origin adjusting device of an industrial robot in regular operation, according to the first exemplary embodiment of the present invention.

Fig. 2 is an explanatory diagram illustrating the portion of the origin adjusting device of the industrial robot in origin adjustment, according to the first ex-

emplary embodiment of the present invention.

Fig. 3 illustrates a positioning member according to the first exemplary embodiment of the present invention.

Fig. 4 illustrates a positioning member according to the first exemplary embodiment of the present invention.

Fig. 5 illustrates a positioning member according to the first exemplary embodiment of the present invention.

Fig. 6 is an explanatory diagram illustrating the portion of the origin adjusting device of an industrial robot in regular operation, according to the second exemplary embodiment of the present invention.

Fig. 7 is an explanatory diagram illustrating the portion of the origin adjusting device of an industrial robot in origin adjustment, according to the second exemplary embodiment of the present invention.

Fig. 8 illustrates an origin adjusting device of a conventional industrial robot.

Fig. 9 illustrates an origin adjusting device of another conventional industrial robot.

REFERENCE MARKS IN THE DRAWINGS

[0014]

11	First member
12	Second member
21	Contacting surface
22, 62	Positioning member
23, 63	Attaching part
24, 64	Guide
25	Reservoir groove
26	Projection position marker
27	Screw
28	Reservoir groove
81	First member
82	Second member
83	Step
84	Switching means
85	Switch holder
86	Direct-acting bearing
87	Sliding stick
91	First member
92	Second member
93	Contacting surface
94	Positioning member
95	Attaching part

DETAILED DESCRIPTION OF PREFERRED EMBODIMENTS

[0015] Hereinafter, a description is made for exemplary embodiments of the present invention, with reference to the related drawings.

First Exemplary Embodiment

[0016] Figs. 1 and 2 illustrate the portion of the origin adjusting device of a joint of an industrial robot according to the exemplary embodiment of the present invention. The origin adjusting device according to the embodiment has first member 11 and second member 12. First member 11 has positioning member 22; attaching part 23 embedding positioning member 22 therein; and guide 24 allowing positioning member 22 to slide. Guide 24 is a first hole formed at first member 11. Positioning member 22 is allowed to partially project from the first hole. Meanwhile, second member 12 has contacting part 21, which is a projection interacting with (i.e. contacting) positioning member 22, when relatively rotating first member 11 and second member 12. Here, positioning member 22 and the first hole (guide 24) through which positioning member 22 slides form socket and spigot structure, which is free from mechanical backlash. Contacting part 21 is included in an interacting means. Positioning member 22 provided on first member 11, attaching part 23, and guide 24 correspond to first positioning member 22, first attaching part 23, and first guide 24, respectively.

[0017] Fig. 3 illustrates an example of positioning member 22 according to the embodiment. In Fig. 3, the side of positioning member 22 is provided thereon with ring-shaped groove 25, which is a reservoir (i.e. retainer) for a lubricant. One end of positioning member 22 is provided thereon with screw 27, which is screwed into attaching part 23 (i.e. screw hole) to be mounted, when positioning member 22 is embedded in first member 11.

[0018] Hereinafter, a description is made for the actions of the industrial robot with the above-mentioned makeup.

[0019] When the robot performs regular actions, first member 11 and second member 12 can perform free relative rotation as shown in Fig. 1. As a result that positioning member 22 is embedded in the inside of first member 11, dust prevention measures are simultaneously realized for positioning member 22 and guide 24.

[0020] Meanwhile, when origin adjustment is required, positioning member 22 is projected from first member 11 along guide 24 until projection position marker 26, provided on the side of positioning member 22 and indicating a given projection length, is exposed. Projection position marker 26 is provided so that at least part of screw 27 remains fixed to attaching part 23 even when positioning member 22 projects. Marker 26 encourages the operator to be careful so as not to cause positioning member 22 to project more than necessary. This prevents positioning member 22 from slipping downward through guide 24 due to excessive projection, thus preventing accuracy deterioration and breakage of positioning member 22.

[0021] Multiple projection position markers 26 may be provided as long as positioning member 22 does not slip downward through guide 24. Reservoir groove 25 for a lubricant, which is a ring-shaped groove, can function as projection position marker 26 as well. In such a case, lubricant res-

ervoir groove 25 and projection position marker 26 do not need to be provided individually, but one projection position marker 26 may double as lubricant reservoir groove 25. Otherwise, groove 25 and marker 26 may be individually provided as shown in Fig. 4. The lubricant reservoir groove does not need to be ring-shaped on the side of positioning member 22 as shown in Fig. 3, but it may be groove 28 that is substantially linear along the direction for tightening the screw as shown in Fig. 5. In this case, ring-shaped projection position marker 26 may be provided aside from reservoir groove 25.

[0021] The next step for origin adjustment is shown in Fig. 2. Positioning member 22 is made interact with contacting part 21 by relatively rotating first member 11 and second member 12 in a state of positioning member 22 projecting.

[0022] Here, a description is made for how interaction of positioning member 22 with contacting part 21 is judged. The interaction may be judged by monitoring torque generated by a current of a driving motor for relatively rotating first member 11 and second member 12, thus allowing stable judgment. In this way, judgment can be made without requiring a signal generating device such as a switch to be provided, thus dispensing with a special signal line for origin adjustment. This brings advantages in that the number of cables does not need to be increased, or that the type of the cables are not required to be changed.

[0023] Here, instead of the above-mentioned torque monitoring, interaction may be judged sensuously (e.g. visually) by the robot operator.

[0024] In the next step for origin adjustment, after making positioning member 22 interact with contacting part 21 at a position of a mechanical origin, the position is registered in a storage medium or in memory of the control unit such as a computer. This completes the origin adjustment. Here, this registering action is to be executed by a robot control unit or the like that composes and controls the robot.

[0025] When the position of a mechanical origin is different from that of interaction, a calculating means preliminarily measures the difference between these positions (or angles) before origin adjustment is needed, and then determines an origin position that is a mechanical origin position calculated from an interaction position and the known difference. The origin adjustment completes by registering the origin position. The calculating and registering actions are executed by the robot control unit, for example.

[0026] After the origin adjustment completes, positioning member 22 is embedded into first member 11. At this moment, positioning member 22 slides through guide 24, and a lubricant stored in lubricant reservoir groove 25 provided on the side effectively lubricates the side of positioning member 22 and guide 24. This prevents accuracy deterioration of the side of positioning member 22 and guide 24 due to abrasion, allowing stable origin adjustment over a long duration.

[0027] As mentioned above, positioning member 22 is embedded in first member 11, and additionally projection position marker 26 is provided so that part of screw 27 remains fixed to attaching part 23 even when positioning member 22 projects, and thus positioning member 22 will not be removed from attaching part 23. Therefore, one positioning member 22 always corresponds to one attaching part 23, which means that other positioning member 22 will not be attached to certain attaching part 23. This prevents deviation in origin adjustment due to the influence of individual differences among positioning members 22, enabling stable origin adjustment.

Second Exemplary Embodiment

[0028] Figs. 6 and 7 illustrate the portion of the origin adjusting device of an industrial robot according to the second exemplary embodiment of the present invention. In Figs. 6 and 7, components with the same makeup as in Figs. 1 and 2 is given the same marks and the explanation is omitted.

[0029] In this embodiment, instead of contacting part 21 provided on second member 12 in the first exemplary embodiment, second member 12 is provided with positioning member 62 and guide 64 which is a second hole through in which positioning member 62 projectably slides. The bottom surface of guide 64 is provided theron with attaching part 63 of positioning member 62. As shown in Fig. 7, when two positioning members 22 and 62 are projecting through the hole, positioning members 22 and 62 can contact each other. This makeup allows implementing origin adjustment having the equivalent functions to those in the first exemplary embodiment. Here, positioning member 62, guide 64, and attaching part 63 in the second member correspond to second positioning member 62, second guide 64, and second attaching part 63, respectively.

[0030] In the first exemplary embodiment, contacting part 21 is exposed outwardly. Therefore, contacting part 21 requires dust prevention measures to avoid aged deterioration and the like for highly accurate origin adjustment. In the second exemplary embodiment, such contacting part 21 is not provided. Consequently, positioning members 22 and 62 are in a state of being embedded in guides 24 and 64, respectively, when the robot performs regular actions, as shown in Fig. 6, thus implementing a structure with complete dust prevention. Therefore, further stable origin adjustment over a long duration can be implemented as compared to the structure in the first exemplary embodiment, where contacting part 21 is always exposed outwardly.

[0031] Additionally, in spite of the fact that the positioning member is incorporated in the relatively rotating member in the present invention, a signal generating device (e.g. switch) is not required. This makeup can omit a special signal line for origin adjustment, thus bringing advantages of not requiring the number of cables to be increased, and/or the type and/or arrangement of cables

to be changed, in the robot body. Particularly at the leading end of the wrist shaft, where cables are difficult to arrange, origin adjustment that is highly accurate and extremely trouble-saving will be realized.

[0032] The reservoir groove for lubricant provided on the side of the positioning member will bring long-term lubricating effect when the positioning member slides through the guide. Further, the reservoir groove functions as a projection position marker indicating a given projection length, thus preventing accuracy deterioration and breakage of the positioning member due to slipping down from the guide and the like.

INDUSTRIAL APPLICABILITY

[0033] An industrial robot according to the present invention can perform highly accurate origin adjustment with simple makeup, thus being useful as an industrial robot particularly for manufacturing used on a manufacturing line or the like.

Claims

1. An industrial robot having a joint, wherein the joint includes a first member, and a second member rotatable relatively to the first member, wherein the first member is provided with a first hole, and the first member includes:
 - a first positioning member contained in the first hole, slidable through an inside of the first hole, and projectable from the first hole; and
 - a first attaching part that fixes the first positioning member at a bottom of the first hole,
 wherein the second member includes an interacting means interacting with the first positioning member when the first positioning member is projected from the first hole, and
 - wherein the first positioning member includes a retainer of a lubricant on a side thereof.
2. An industrial robot having a joint, wherein the joint includes a first member, and a second member rotatable relatively to the first member, wherein the first member is provided with a first hole, and the first member includes:
 - a first positioning member contained in the first hole, slidable through an inside of the first hole, and projectable from the first hole; and
 - a first attaching part that fixes the first positioning member at a bottom of the first hole,
 wherein the second member includes an interacting means interacting with the first positioning member when the first positioning member is projected from
 - the first hole, and
 - wherein the first positioning member includes a first marker on a side thereof, and the first marker specifically indicates a projection length of the first positioning member.

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3. The industrial robot as claimed in claim 2, wherein the first positioning member further includes a retainer for a lubricant on a side thereof.
4. The industrial robot as claimed in claim 2, wherein the first marker is a ring-shaped groove.
5. The industrial robot as claimed in one of claims 1 and 2,
 - wherein the interacting means is a projection on a side of the second member, and
 - wherein the projection is formed at a position where the projection can contact the first positioning member when the first positioning member is projected.
6. The industrial robot as claimed in one of claims 1 and 2,
 - wherein the interacting means includes:
 - a member having a second hole formed on the second member;
 - a second positioning member contained in the second hole, slidable through an inside of the second hole, and projectable from the second hole; and
 - a second attaching part fixing the second positioning member at a bottom of the second hole, and
 - wherein the second positioning member can contact the first positioning member when both the first projecting member and the second projecting member are projected..
 7. The industrial robot as claimed in claim 6, wherein the second positioning member includes a second marker on a side thereof, and the second marker specifically indicates a projection length of the second positioning member.
 8. The industrial robot as claimed in claim 7, wherein the second marker is a ring-shaped groove.
 9. The industrial robot as claimed in claim 4, wherein the ring-shaped groove retains the lubricant.
 10. The industrial robot as claimed in claim 8, wherein the ring-shaped groove retains the lubricant.
 11. The industrial robot as claimed in one of claims 1 and 2, wherein the entire first positioning member is contained in the first hole when the joint performs a

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regular action, and the first positioning member is projected from the first hole when the joint performs origin adjustment.

12. The industrial robot as claimed in one of claims 1 and 2, wherein the first positioning member interacts at a position of a mechanical origin of the joint. 5

13. The industrial robot as claimed in one of claims 1 and 2, further comprising a calculating means, wherein the first positioning member interacts at a position displaced by a given angle from a position of a mechanical origin of the joint, and wherein the calculating means calculates the position of the mechanical origin using the given displacement angle and the interaction position of the positioning member. 10

14. The industrial robot as claimed in one of claims 1 and 2, further comprising a control unit, wherein the joint further includes a driving motor for relatively rotating the first member and the second member, and wherein the control unit monitors torque owing to a current of the motor and judges presence or absence of interaction of the first positioning member. 15

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FIG. 1

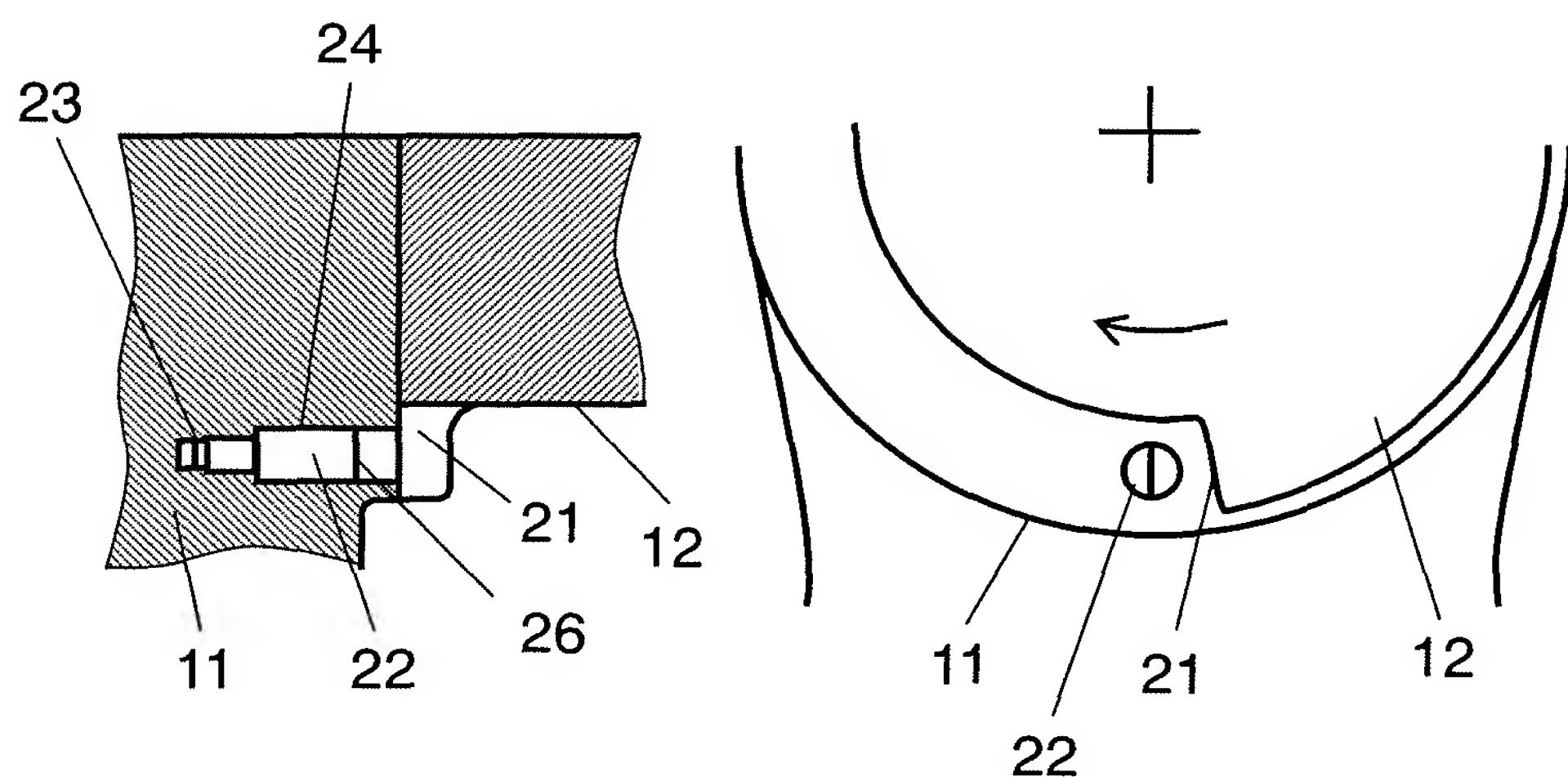


FIG. 2

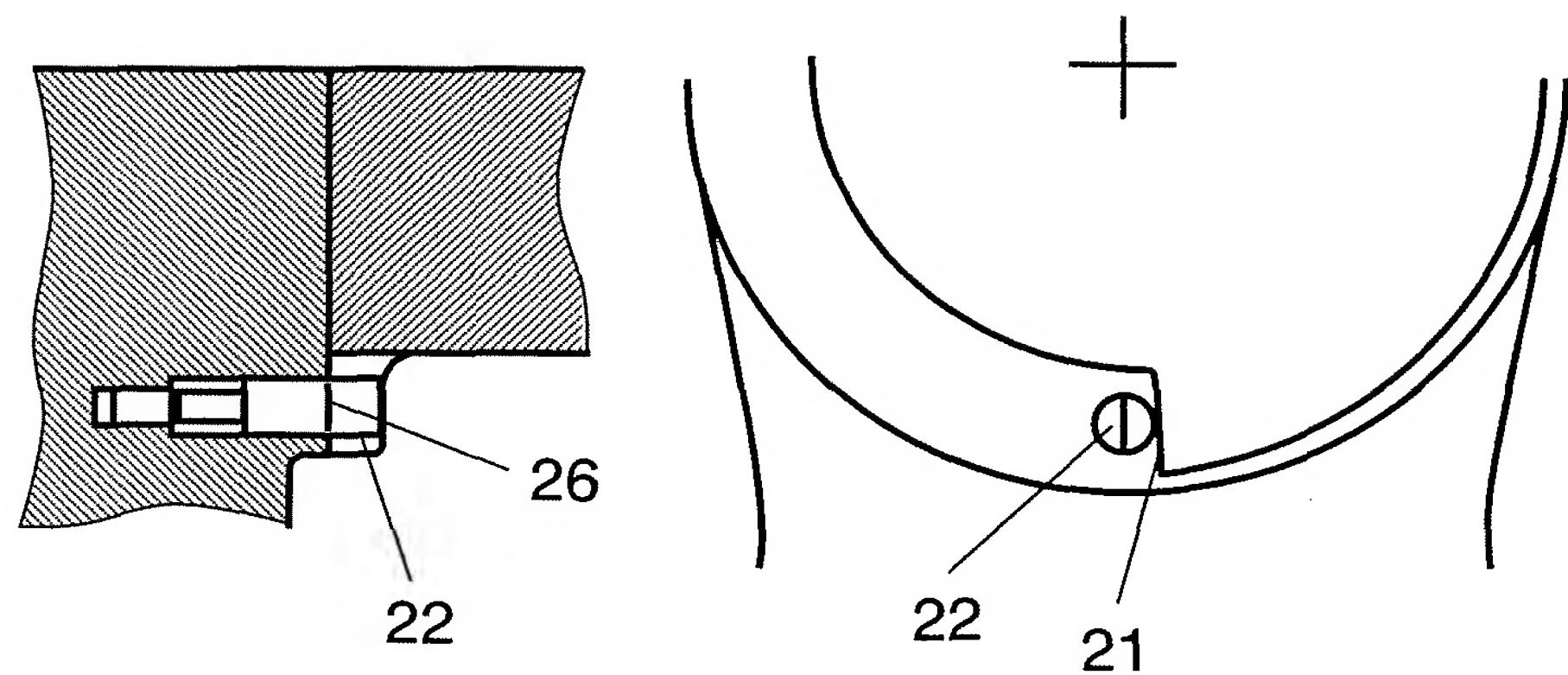


FIG. 3

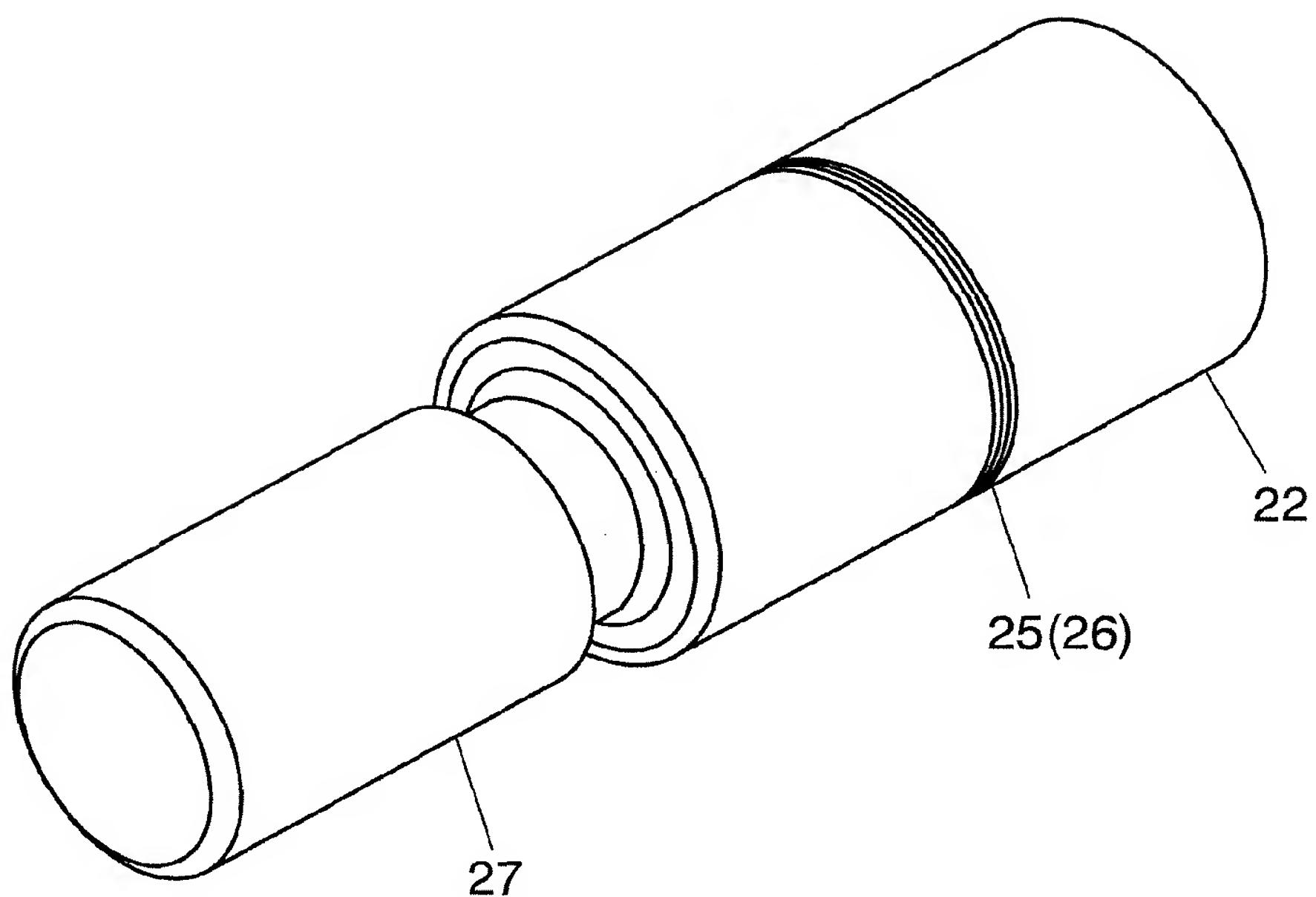


FIG. 4

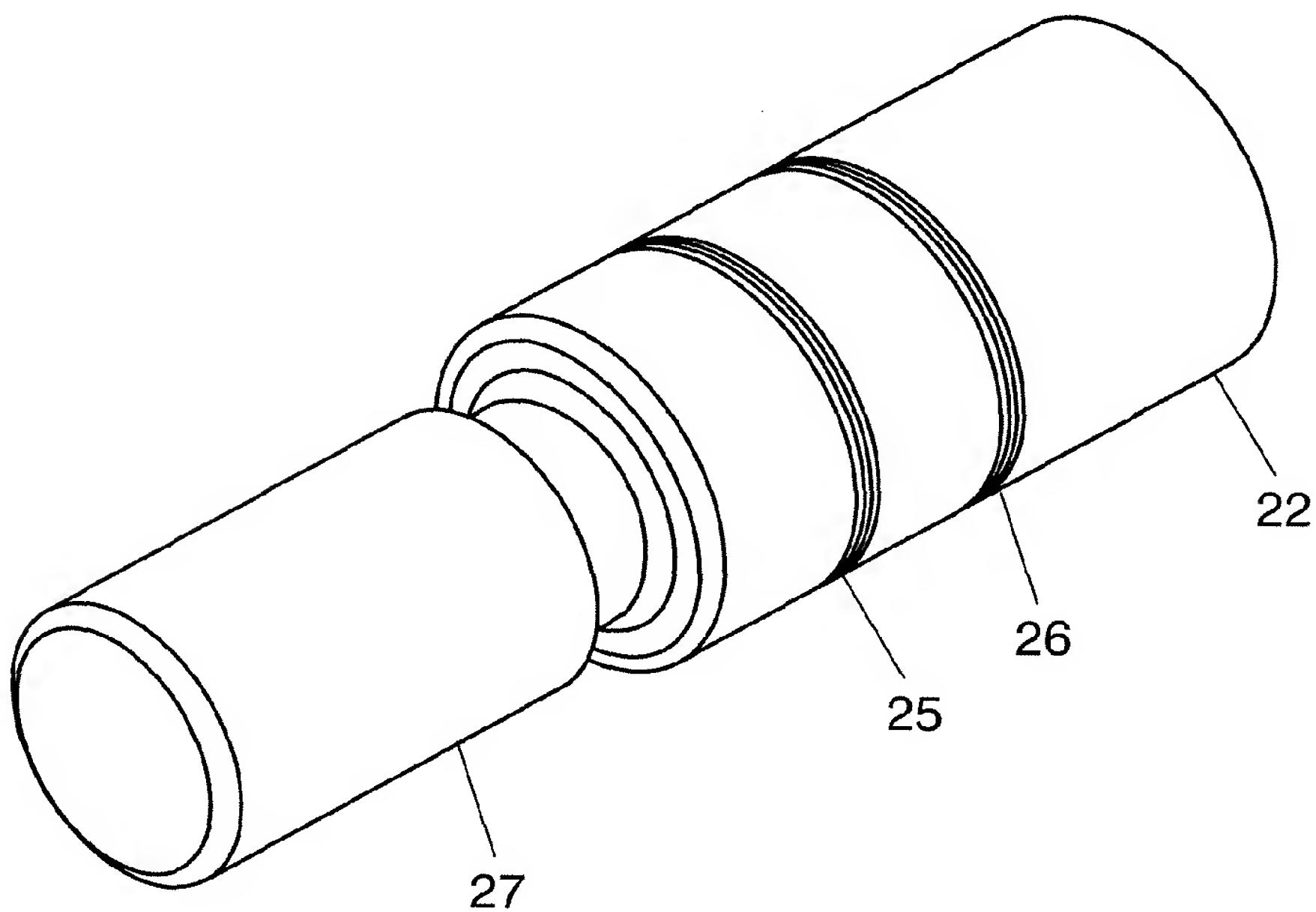


FIG. 5

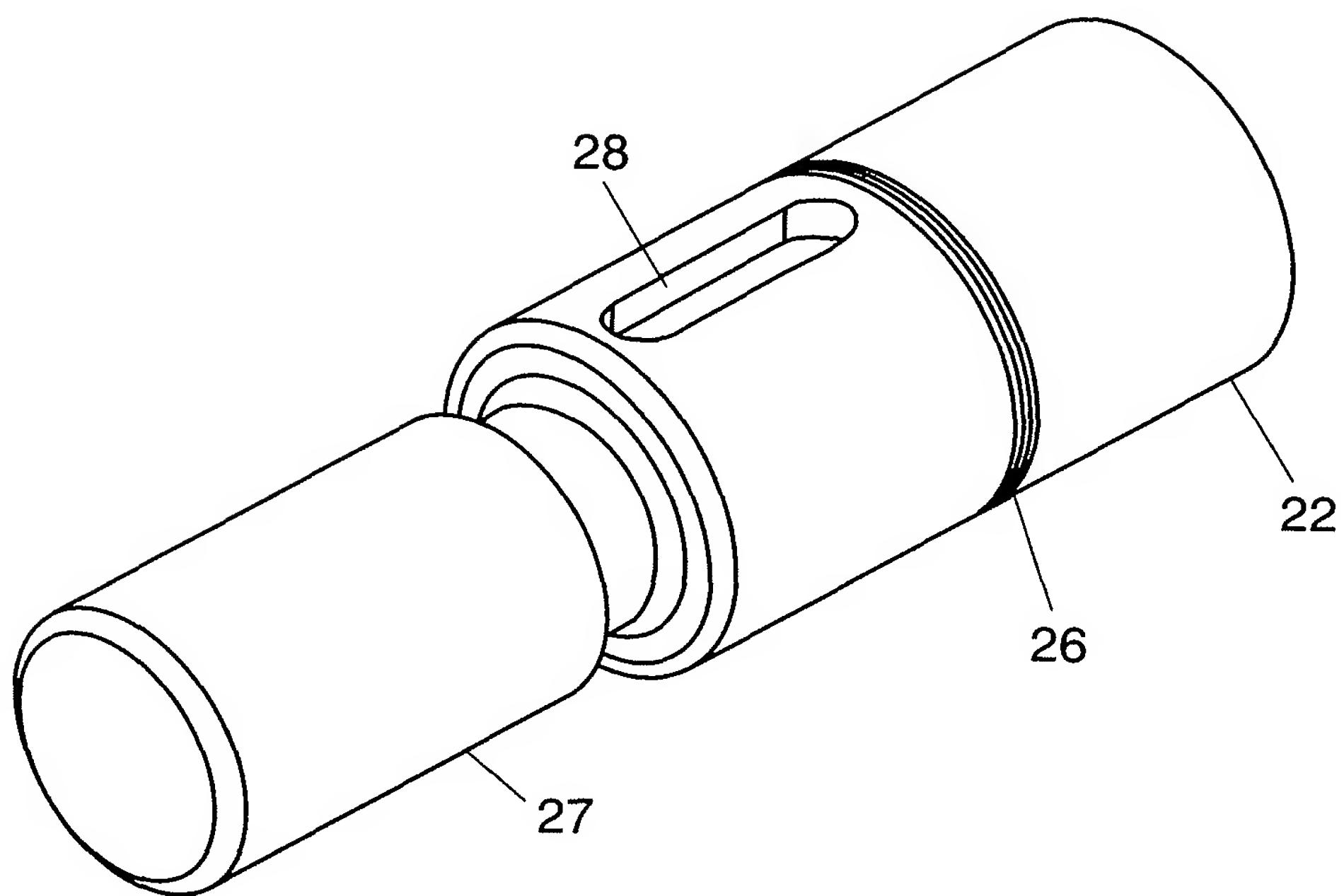


FIG. 6

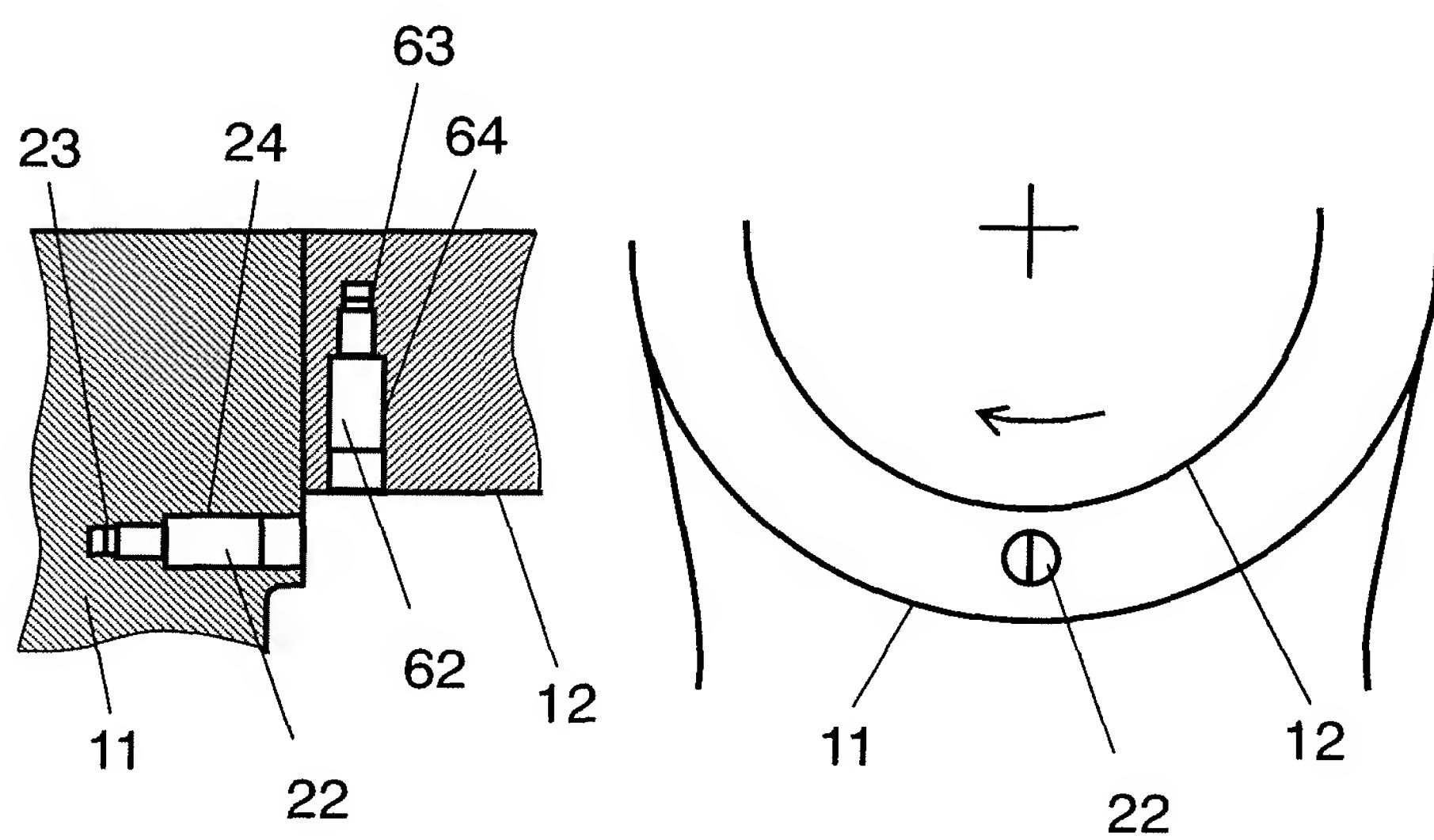


FIG. 7

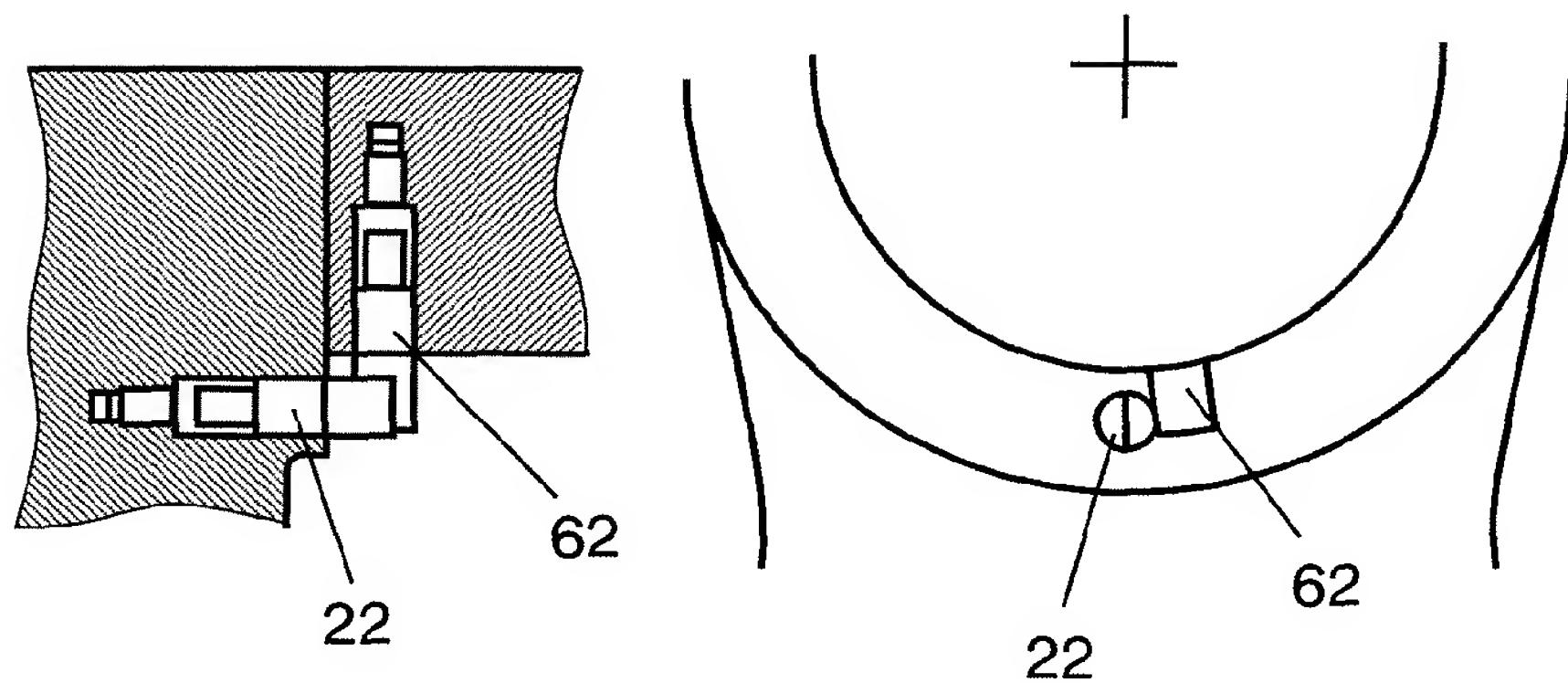


FIG. 8

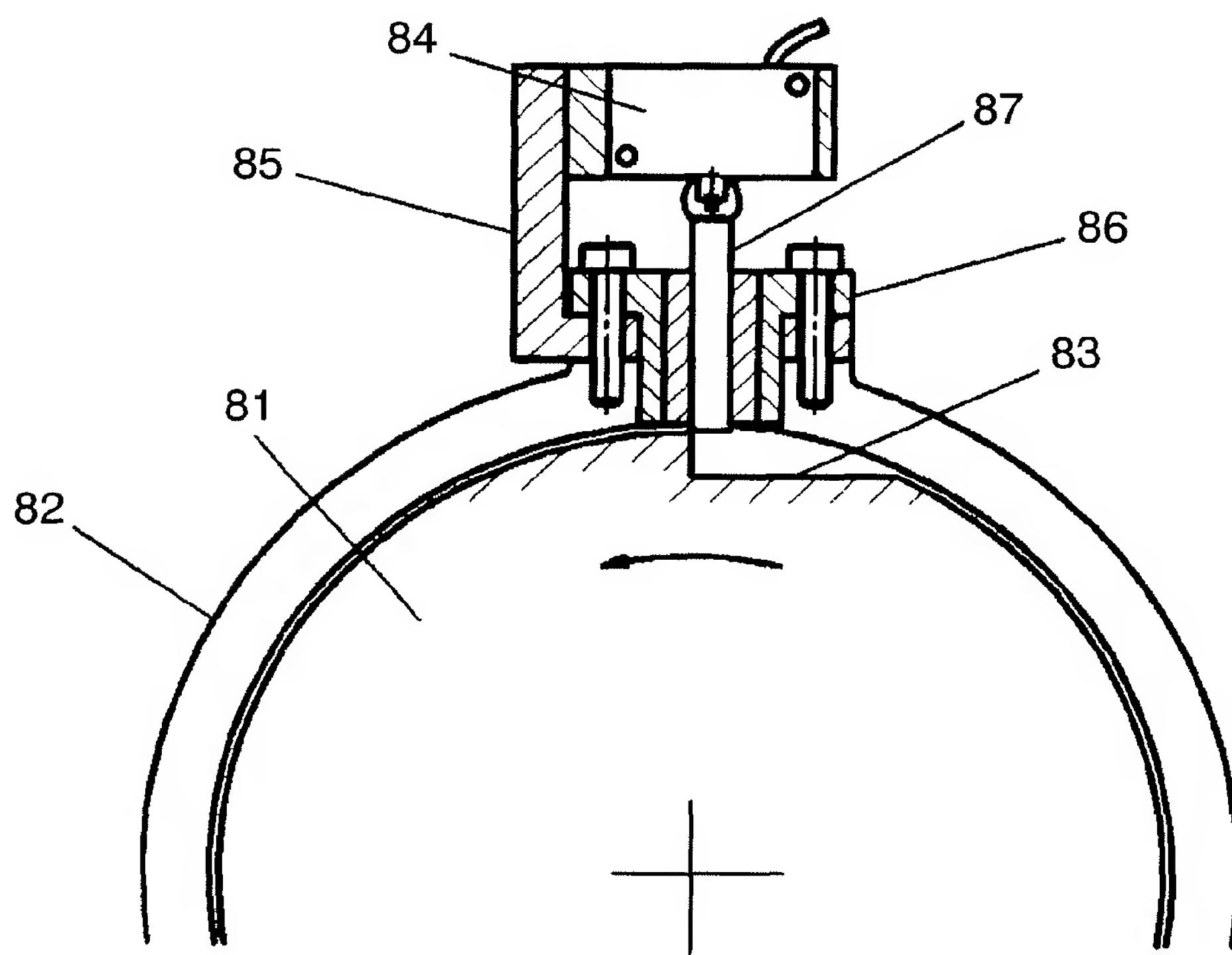
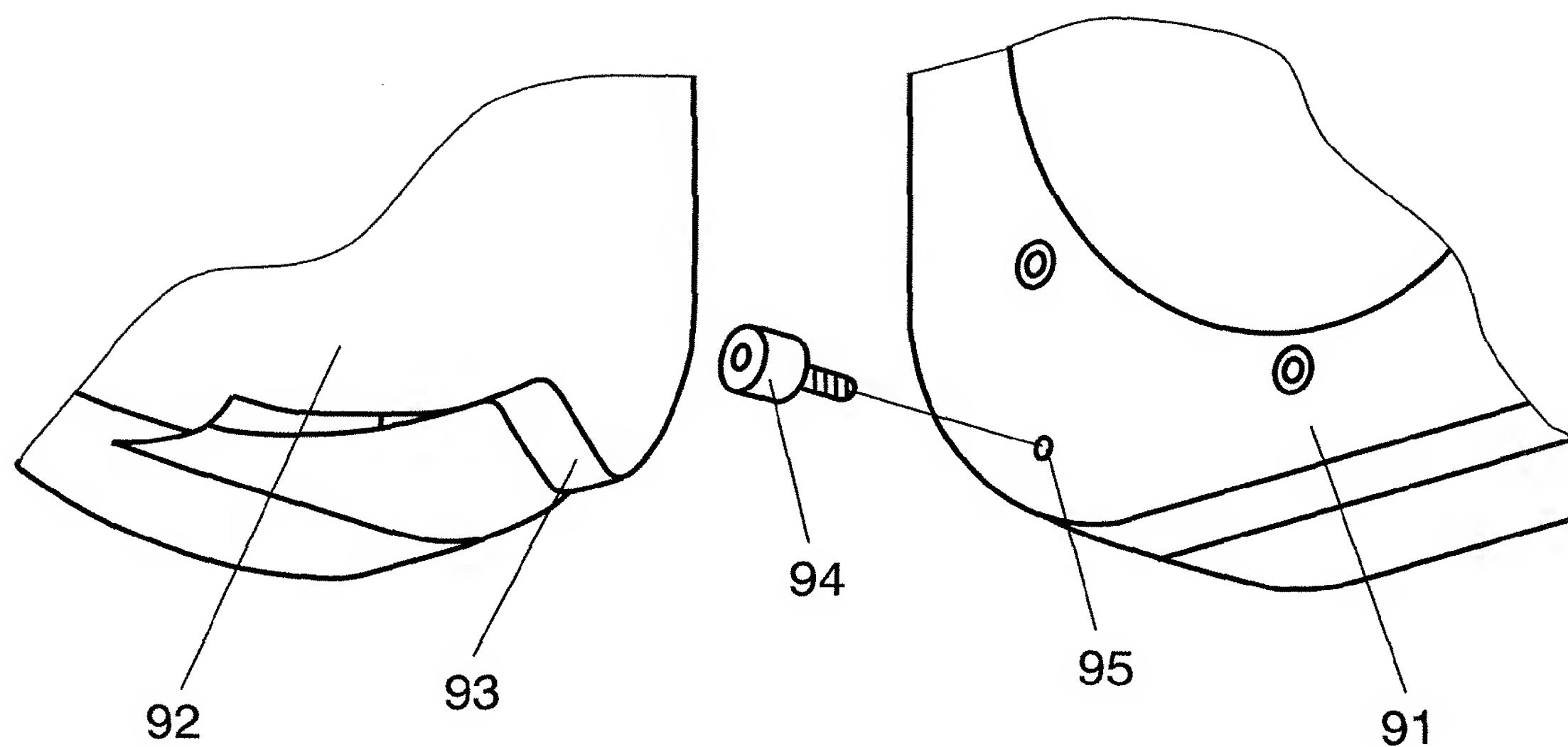


FIG. 9



INTERNATIONAL SEARCH REPORT		International application No. PCT/JP2005/021848
A. CLASSIFICATION OF SUBJECT MATTER B25J9/10 (2006.01), B25J19/00 (2006.01)		
According to International Patent Classification (IPC) or to both national classification and IPC		
B. FIELDS SEARCHED Minimum documentation searched (classification system followed by classification symbols) B25J1/00-21/02		
Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched Jitsuyo Shinan Koho 1922-1996 Jitsuyo Shinan Toroku Koho 1996-2006 Kokai Jitsuyo Shinan Koho 1971-2006 Toroku Jitsuyo Shinan Koho 1994-2006		
Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)		
C. DOCUMENTS CONSIDERED TO BE RELEVANT		
Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X Y A	CD-ROM of the specification and drawings annexed to the request of Japanese Utility Model Application No. 88302/1992 (Laid-open No. 50740/1994) (Teijin Seiki Co., Ltd.), 12 July, 1994 (12.07.94), Par. Nos. [0009] to [0023]; Figs. 1, 2 (Family: none)	2, 4-8 11-14 1, 3, 9, 10
Y	JP 2002-239967 A (Denso Corp.), 28 August, 2002 (28.08.02), Abstract; Fig. 1 (Family: none)	11-13
<input checked="" type="checkbox"/> Further documents are listed in the continuation of Box C. <input type="checkbox"/> See patent family annex.		
<p>* Special categories of cited documents:</p> <p>"A" document defining the general state of the art which is not considered to be of particular relevance</p> <p>"E" earlier application or patent but published on or after the international filing date</p> <p>"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)</p> <p>"O" document referring to an oral disclosure, use, exhibition or other means</p> <p>"P" document published prior to the international filing date but later than the priority date claimed</p> <p>"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention</p> <p>"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone</p> <p>"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art</p> <p>"&" document member of the same patent family</p>		
Date of the actual completion of the international search 22 February, 2006 (22.02.06)		Date of mailing of the international search report 28 February, 2006 (28.02.06)
Name and mailing address of the ISA/ Japanese Patent Office		Authorized officer
Facsimile No.		Telephone No.

Form PCT/ISA/210 (second sheet) (April 2005)

INTERNATIONAL SEARCH REPORT

International application No.

PCT/JP2005/021848

C (Continuation). DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
Y	JP 2-22712 A (Nissan Motor Co., Ltd.), 25 January, 1990 (25.01.90), Claims (Family: none)	14

Form PCT/ISA/210 (continuation of second sheet) (April 2005)

REFERENCES CITED IN THE DESCRIPTION

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